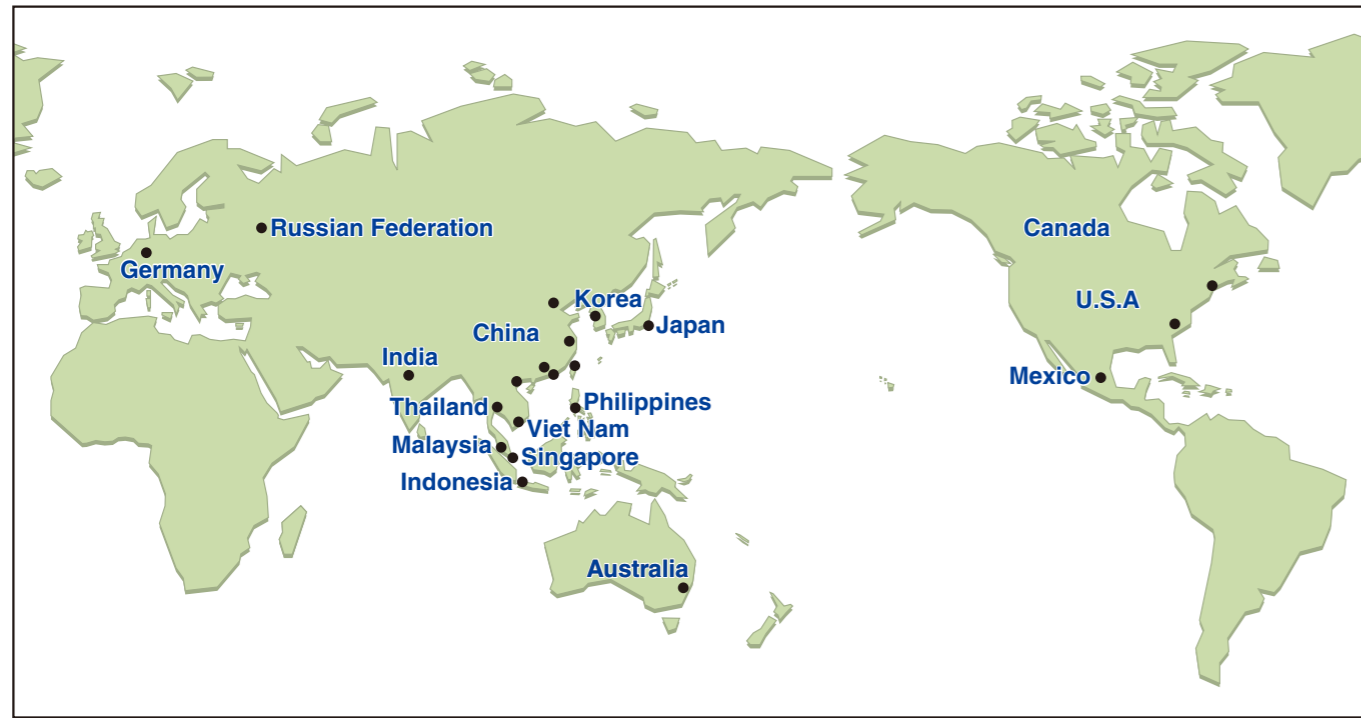


OIL FREE SCREW

SINGLE STAGE / TWO STAGE



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Products described in this catalog may differ from different countries or regions. Contact your nearest Hitachi representative office for details.
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Hitachi Industrial Equipment Systems Co., Ltd.

For further information, please contact your nearest sales representative.



ISO 8573-1 : 2010
CLASS 0 TÜV Approval



Energy-Saving, User-Friendly HITACHI High Standard Oil Free Rotary Screw Compressor for Both Environment and Productivity

'Further Energy-Saving and User-Friendly' is the concept for HITACHI oil free screw compressor, DSP series.

Variable speed model achieved further energy saving by constant pressure control, and customer can choose from wide line up.

- Environmentally friendly, oil free rotary screw compressor
- Easy operation by large LCD monitoring display
- Advanced functions and performance by scheduled operation and efficient maintenance
- Contribution to cost saving and productivity



Ultimate Air Quality

True Oil-free Air at Class 0 Level

Test and analysis of condensation of oil in the discharge air of Hitachi Oil-free Screw Compressor (DSP) are implemented by third party (TÜV) based on ISO8573-1 standard. By the test result, oil contained in the discharge air of Hitachi DSP is proved and certified as the highest level of quality air "Class 0".

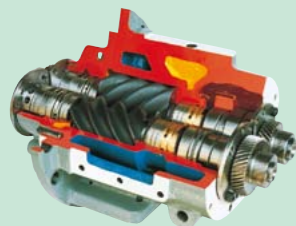


ISO8573-1:2010 CLASS 0 TÜV Certification

TÜV (The Technische Überwachungs Verein), a Germany based international test service provision third-party on aspects of technical safety and quality evaluation, is globally well-reputed on its neutrality and expertise as well as its strictness in testing.



High Performance Air End



Stainless Steel Fine Rotor

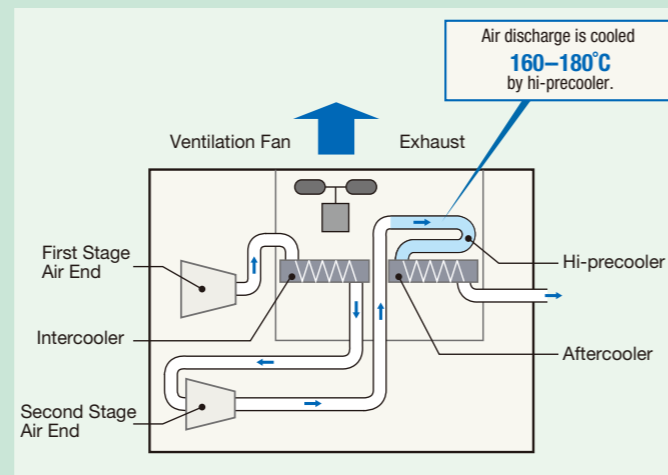
Particular stainless steel, which is superior in corrosion resistance and durability, is applied for rotor with highly accurate grinding. Furthermore, to reduce internal leakage, mirror finished surface enables to keep appropriate clearance, including thermal expansion during operation.

High Performance Rotor Profile

The rotor enlarges significantly due to thermal expansion. Heat expansion of the rotor occurs since it exposes 300°C discharge air to the single-stage model. (200°C even for the two-stage model) HITACHI original 3D correction technology is used to keep the most appropriate clearance.

Hi-precooler System

Hi-precooler system cools down high temperature discharge air down to 180°C and below before entering aftercooler. This enables aftercooler to be less than the upper temperature limit. HITACHI applied this system to large size, air-cooled model and improved reliability.



Model List

DSP Fixed Speed Series (kW)

	Dryer	15	22	30	37	45	55	75	90	100	120	132-240*1
Single-stage	Air-cooled	—	●	●	●	●	●	●	●	●	●	●
	Built-in	●	●	●	●	●	●	●	●	●	●	●
Two-stage	Air-cooled	—	●	●	●	●	●	●	●	●	●	●
	Built-in	—	●	●	●	●	●	●	●	●	●	●

DSP V-type with Variable Speed Drive (kW)

	Dryer	15	22	30	37	45	55	75	90	100	120	132-240*1
Single-stage	Air-cooled	—	●	●	●	●	●	●	●	●	●	●
	Built-in	—	●	●	●	●	●	●	●	●	●	●
Two-stage	Air-cooled	—	●	●	●	●	●	●	●	●	●	●
	Built-in	—	●	●	●	●	●	●	●	●	●	●

● : V plus ● : NEXT Series
 *1 132, 145, 160, 200 and 240kW
 *2 160 and 240kW

Single-stage, oil free screw compressor is HITACHI original.

Cut Down Maintenance and Initial Cost



*Example of Hitachi 55kW without dryer model

Comparison of cost with the same class motor output

Because there is only one air end for DSP single-stage model, the initial cost is lower than two-stage model. The maintenance cost is about half the price of two-stage for the same reason.

Thorough Reduction of Loss due to the New Air-End Large Air Delivery and Energy-Saving by DSP **NEXTseries**

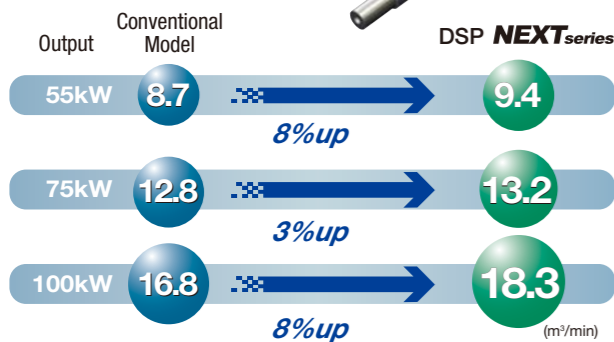


*The above picture shows the internal structure of the new **NEXTseries** DSP-75kW V-type, Water-Cooled model.

High Capacity

Equipped with New Air-End

High capacity is realized by newly developed Air-End.

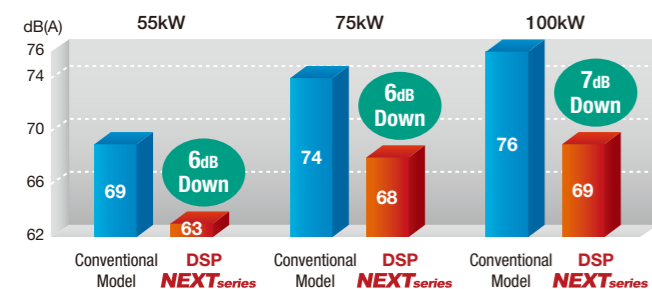


Low Noise

Low Noise Design

Low noise achieved by the low-noise rotor profile, adoption of vibration-proof driving system and low-noise structure of suction and exhaust.

■ Air-Cooled, 0.7MPa, Fixed Speed Model



Line-Up of Variety

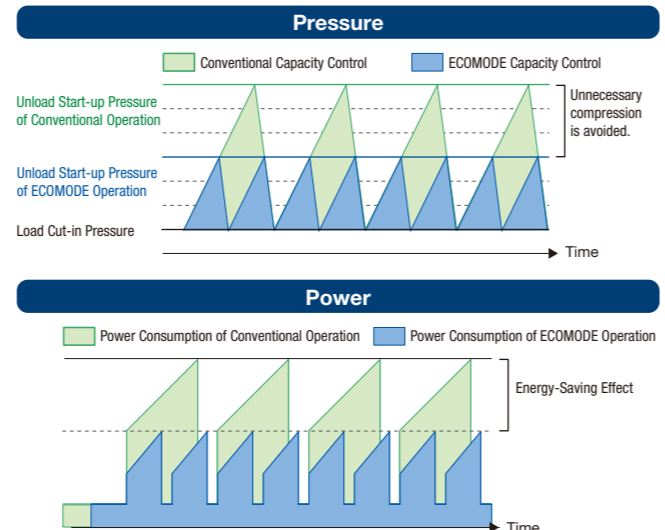
High Discharge Pressure Available

Maximum pressure changes from 0.88MPa to 0.93MPa. A variation of series composition due to high discharge pressure makes possible of various system design of variety.

Pursuit of Energy-Saving

ECOMODE

Responding to the load rate of compressor, unnecessary compression is avoided by automatically lowering the unload start-up pressure. Energy-Saving is achieved. Taking 75kW water-cooled, 0.7MPa SPEC, Fixed Speed model as an example, in case of 70% load rate 11.3MWh is saved annually, and in case of 90% load rate 28MWh is saved annually. (Calculation condition: air receiver tank of 2.26m³ is installed, 8,000h/year operation)

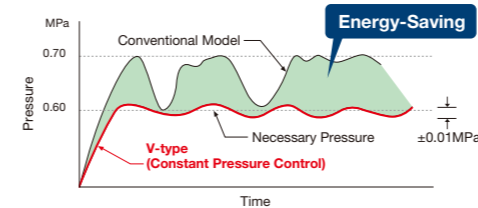


Energy-Saving due to Variable Speed Drive (V-type)

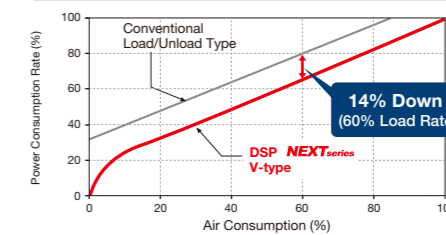
Enlarged Energy-Saving Effect due to Original Capacity Control

For V-type model, variable speed drive and air capacity control are all originally designed by Hitachi. Control system which enables to control the discharge pressure within ± 0.01 MPa, not only makes high response to the load possible, but also achieve great effect of Energy-Saving together with outstanding stability.

Significant Energy-Saving due to Constant Pressure Control



Energy-Saving Achieved by Variable Speed Drive



About 83MWh Annual Energy-Saving

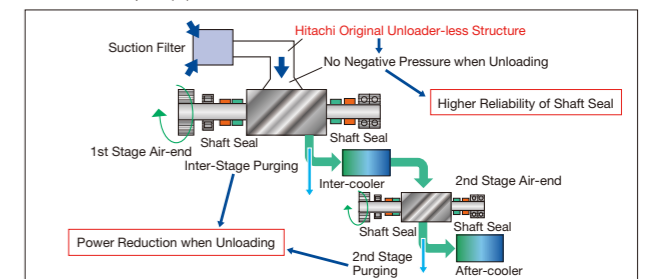
Calculation condition:
75kW V-type (0.7MPa SPEC),
0.6MPa as necessary pressure,
8,000h/year operation, 60% load rate

Power Reduction and Reliability Improvement during Unload Operation due to Hitachi Original Unloader-less and Inter-Stage Purge Technology

Patented (JP 3817420)

Significant power reduction and reliability improvement of shaft seal during unload operation are secured due to Hitachi original technology of purging on both inter-stage and 2nd stage.

And, because of unloader-less structure, maintenance of unloader (suction throttle valve) is unnecessary.



DCBL Drive System for 55/75kW (JP 3255213 others)

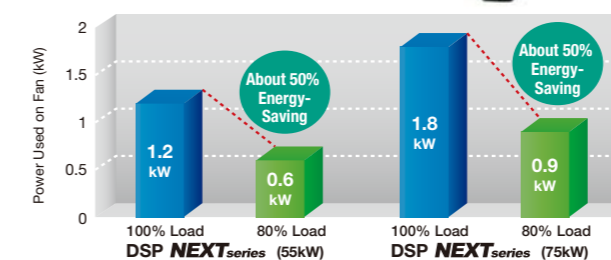
Japan Regional Award

- Cascade Vector Control (in line form) as the DCBL motor control system achieve both significant Energy-Saving and excellent reliability.
- Retry function when minor failure occurs is equipped as standard on DCBL controller. Retry is performed up to 3 times according to the judgment by itself when the motor trips. So it is possible to eliminate the influence to the operation of the compressor from outside disturbance.



Cooling Fan (45/55/75kW Air Cooled Models)

Newly developed turbo fan is controlled by inverter. Responding to the air delivery change, the rotation speed of cooling fan is automatically lowered to achieve Energy-Saving. At the same time, noise from cooling fan is lowered too.



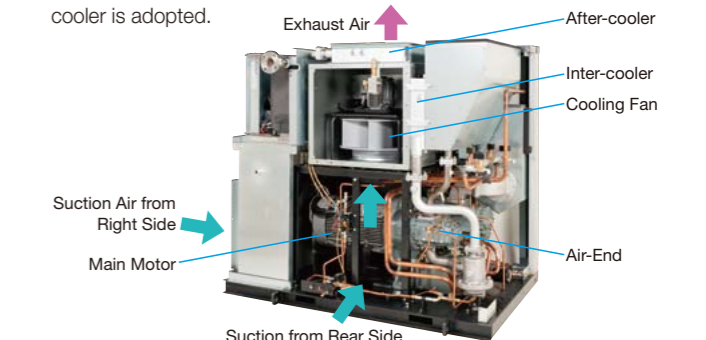
Standard Response to Ambient Temperature up to 45°C

Continuous operation under up to 45°C and long maintenance cycle are possible by adoption of new internal structure which minimizes the internal temperature rise.

Continuous Operation under Ambient Temperature of up to 45°C + Same as the conventional model (respond up to 40°C) in maintenance cycle

● Ventilation Structure of Air Cooled Model

Compulsory ventilation structure inside the unit due to the wind from cooler is adopted.



Environment Response

Oil Mist Remover (OMR) and Auto Drain Valve installed as Standard Equipment

Oil Mist Remover (OMR), which recaptures the oil mist from gear case and recycle, is standard equipment. Also, auto drain valves for inter-cooler and after-cooler are standard equipments to drain intermittently without air loss.

Oil Mist Remover (OMR)



Auto Drain Valves for Inter-cooler/After-cooler (without Built-in Dryer Model ONLY)



Air Dryer (Built-in Dryer Type)

Low Pressure Drop Stainless Heat Exchanger

Low pressure drop, stainless heat exchanger is newly developed. Loss due to pressure drop is minimized together with improvement in durability.



Improvement of Reliability

Compared to the conventional model, the performance when operated in high temperature environment is significantly improved.

Improvement in Reliability and Maintenance

Adoption of Totally Enclosed Flange Motor

Reliability is improved due to the adoption of totally enclosed flange motor. Maintenance also becomes easier due to the removal of coupling.

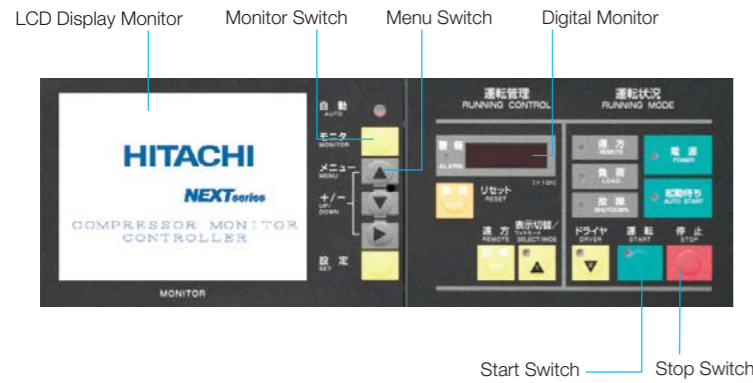
Improvement in Maintenance

Maintenance-friendly layout is adopted, which makes filter change and cleaning of cooler much easier.

Versatility of Control Design

Large LCD Display Monitor with Easy Command Interface

Large LCD display monitor is equipped as standard. Various functions can be easily set by control panel. In case of trouble, the information of status of compressor is displayed so that it is possible to quickly carry out the Troubleshooting.



Standard Function	
<ul style="list-style-type: none"> • 3 Languages Available (English, Japanese, Chinese) • ECOMODE • Maintenance Time Notification • Alarm and Trouble History Display • Schedule Operation • Operation Data Memory • Instantaneous Power Interruption (IPI) Restart etc. 	
Option	
<ul style="list-style-type: none"> • Dual Operation • Multi-Unit Control Operation • AUTO Operation • Communication Function 	

Specifications

Variable Speed Drive

Item · Unit	Model	DSP-55VAT[R]N		DSP-75VAT[R]N		DSP-100VA5MN DSP-100VA6MN		DSP-55VWT[R]N		DSP-75VWT[R]N		DSP-100W5MN DSP-100W6MN	
		Air-cooled						Water-cooled					
Cooling Method	—	Air-cooled											
Discharge Pressure	MPa	0.70	0.93	0.70	0.93	0.70	0.93	0.70	0.93	0.70	0.93	0.70	0.93
Capacity	m ³ /min	9.3	7.7	12.6	10.9	18.0	15.4	9.5	8.0	12.9	11.4	18.3	15.6
Capacity @ PQ WIDEMODE ON at 0.6MPa	m ³ /min	9.6	9.3	13.0	12.6	—	—	9.8	9.5	13.4	13.0	—	—
Nominal Output	kW	55		75		100		55	75	100		100	
Motor Type	—	DCBL Motor				2-Pole TEFC Flange Motor		DCBL Motor		2-Pole TEFC Flange Motor		—	
Intake Air Press. / Temp.	—	Atmospheric Pressure / 0 – 45°C [5 – 45°C]											
Discharge Temperature	°C	Ambient Temperature + 15 or below											
Discharge Pipe Diameter	B	2 (Flange)											
Amount of Cooling Water	L/min	—											
Cooling Water Temperature	°C	—											
Cooling Water Pipe Diameter	B	—											
Starting Type	—	Soft Start				Inverter		Soft Start		Inverter		—	
Driving Method	—	Direct Connection with Motor + Gear Driving											
Lubricating Oil Capacity	L	25 (Not filled)				26 (Not filled)		15 (Not filled)		16 (Not filled)		—	
Cooling Fan Motor Output	kW	1.5		2.2		1.5 × 2		0.05 × 2		0.2 × 2		—	
[Air Dryer]	P.D.P	[10 (Under Pressure)]											
	Refrigerator Nominal Output	[2.2]		[3.0]		—		[2.2]		[3.0]		—	
	Refrigerant	[R407C]											
Weight	kg	1,340 [1,490]		1,560 [1,730]		2,350		1,320 [1,470]		1,410 [1,580]		2,200	
Dimensions (WxDxH)	mm	2,000×1,300×1,800		2,250×1,300×1,800		2,150×1,520×1,975		2,000×1,300×1,800		2,150×1,520×1,825		—	
Sound Level (1.5m from front side)	dB(A)	63	65	67	68	69	71	63	65	66	67	69	69

Fixed Speed Series (45/55/75 kW)

Item · Unit	Model	DSP-45AT[R]5N		DSP-55AT[R]5N		DSP-75AT[R]5N		DSP-45WT[R]5N		DSP-55WT[R]5N		DSP-75WT[R]5N	
		Air-cooled						Water-cooled					
Cooling Method	—	Air-cooled											
Discharge Pressure	MPa	0.70	0.93	0.70	0.93	0.70	0.93	0.70	0.93	0.70	0.93	0.70	0.93
Capacity	m ³ /min	7.4 / 7.8	6.2 / 6.5	9.2	7.2 / 7.7	13.0	10.5 / 11.1	7.5 / 7.9	6.4 / 6.7	9.4	7.4 / 7.9	13.2	10.7 / 11.3
Nominal Output	kW	45		55		75		45		55		75	
Motor Type	—	2-Pole TEFC Flange Motor											
Intake Air Press. / Temp.	—	Atmospheric Pressure / 0 – 45°C [5 – 45°C]											
Discharge Temperature	°C	Ambient Temperature + 15 or below											
Discharge Pipe Diameter	B	2 (Flange)											
Amount of Cooling Water	L/min	—											
Cooling Water Temperature	°C	—											
Cooling Water Pipe Diameter	B	—											
Starting Type	—	Star-Delta (3 contact)											
Driving Method	—	Direct Connection with Motor + Gear Driving											
Lubricating Oil Capacity	L	25 (Not filled)											
Cooling Fan Motor Output	kW	1.5		—		2.2		0.05 × 2		—		—	
[Air Dryer]	P.D.P	[10 (Under Pressure)]											
	Refrigerator Nominal Output	[2.2]		—		[3.0]		[2.2]		—		[3.0]	
	Refrigerant	[R407C]											
Weight	kg	1,500 [1,650]		—		1,790 [1,960]		1,480 [1,630]		—		1,640 [1,810]	
Dimensions (WxDxH)	mm	2,000×1,300×1,800		—		2,250×1,300×1,800		2,000×1,300×1,800		—		—	
Sound Level (1.5m from front side)	dB(A)	63	65	63	65	68	—	63	63	65	66	—	—

Fixed Speed Series (90/100/120 kW)

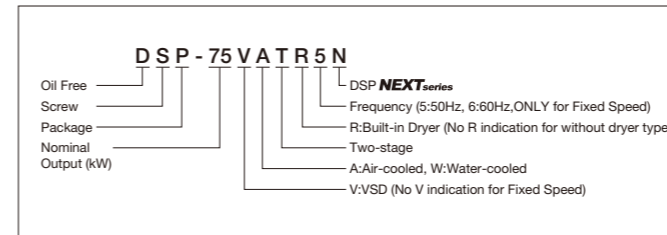
Item · Unit	Model	DSP-90A5L(M)N		DSP-100A5L(M)N		DSP-120A5MN		DSP-90W5L(M)N		DSP-100W5L(M)N		DSP-120W5MN	
		Air-cooled						Water-cooled					
Cooling Method	—	Air-cooled											
Discharge Pressure	MPa	0.70	0.93	0.70	0.93	0.70	0.93	0.70	0.93	0.70	0.93	0.70	0.93
Capacity	m ³ /min	16.6	13.9	18.0	15.4	20.5	17.3	16.8	14.0	18.3	15.6	21.0	17.6
Nominal Output	kW	90		100		120		90		100		120	
Motor Type	—	2-Pole TEFC Flange Motor											
Intake Air Press. / Temp.	—	Atmospheric Pressure / 0 – 45°C											
Discharge Temperature	°C	Ambient Temperature + 15 or below											
Discharge Pipe Diameter	B	2 (Flange)											
Amount of Cooling Water	L/min	—											
Cooling Water Temperature	°C	—											
Cooling Water Pipe Diameter	B	—											
Starting Type	—	Star-Delta (3 contact)											
Driving Method	—	Direct Connection with Motor + Gear Driving											
Lubricating Oil Capacity	L	26 (Not filled)											
Cooling Fan Motor Output	kW	1.1 × 2		—		1.5 × 2		L : 0.2 × 2, M : 0.05 × 3		—		0.05 × 3	
Weight	kg	2,250		—		2,400		2,100		—		2,250	
Dimensions (WxDxH)	mm	2,150×1,520×1,975											
Sound Level (1.5m from front side)	dB(A)	68	70	69	71	72	73	66	68	67	69	69	70

NOTE:

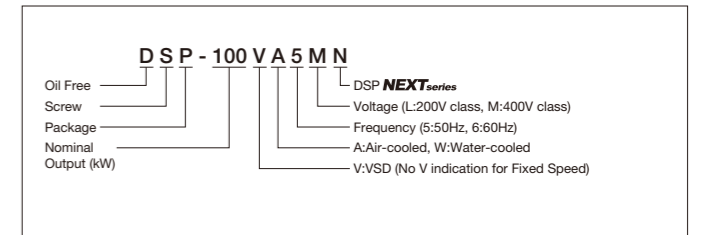
- Capacity is converted value at its inlet condition (atmospheric pressure).
- Sound Level is value at 1.5m in front and 1m height in an anechoic room. It may vary in different operating conditions and/or different environment with echo of actual field installations. Sound level might be increased by 2dB at PQ WIDEMODE ON.
- P.D.P is measured at 30 degree C of intake air temperature and rated discharge pressure. P.D.P might be much worse at 0.4MPa or less of discharge pressure. P.D.P might be 13 degree C at PQ WIDEMODE ON and 0.6MPa of discharge pressure.
- Capacity of Built-in Dryer model may decrease by up to 3% when drain condensates.
- Earth leakage circuit breaker is out of scope of supply from Hitachi.

- DSP **NEXT**series compressors are not designed, intended or approved for breathing air applications.
- Pressures are indicated as the gauge pressure.
- DSP **NEXT**series can not run in excess of 45°C of ambient temperature. Ventilation and/or air conditions should be considered to maintain the compressor room temperature.
- For the quality of the cooling water, contact your nearest dealer or Hitachi local representative offices.
- Install the DSP indoors and avoid flammable and corrosive environment, moisture and dust.
- Select 3.5-4.5 ton duty fork truck for transportation of DSP-90/100/120 **NEXT**series.
- Hitachi may make improvements and/or changes in the appearance and/or specifications described in this publication at anytime without notice.

Model Nomenclature (45/55/75 kW)



(90/100/120 kW)

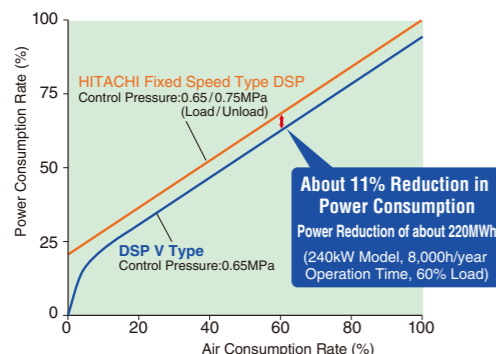


Debut of DSP **NEXT** series V-type in Large Class (160/240kW) water-cooled Enlarged Line-up of DSP **NEXT** series in 132-240kW Range



Energy-Saving (V-type)

Further Energy-Saving is achieved by DSP **NEXT** series with Built-in Inverter.



*Compared to conventional Load/Unload Control Type, lower pressure setting is possible due to the stable pressure control.

High Capacity by Equipping New **NEXT** series Air-End

Low Noise and Vibration

Compact Design by Optimized Layout of Components

High Discharge Pressure Available (up to 1.0MPa)

Specifications

Item · Unit	Model	Water-cooled																																															
		DSP-132W5N						DSP-145W5N						DSP-160W5N						DSP-200W5N						DSP-240W5N																							
Control Method	—	Fixed Speed Type												V type (VSD)																																			
Discharge Pressure	MPa	0.75	0.93	0.75	0.93	0.75	0.93	0.75	0.93	0.75	0.93	0.75	0.93	0.75	0.93	0.75	0.93	0.75	0.93	0.75	0.93	0.75	0.93																										
Capacity	m ³ /min	23.4	20.7	26.0	22.2	28.5	24.8	37.0	32.2	40.5	35.0	28.5	24.8	40.5	35.0	28.5	24.8	40.5	35.0	28.5	24.8	40.5	35.0																										
Nominal Output	kW	132				145				160				200				240																															
Motor Type	—	4-Pole TEFC Flange Motor																																															
Intake Air Press. / Temp.	—	Atmospheric Pressure / 0 - 40°C																																															
Discharge Temperature	°C	Cooling Water Temperature + 13 or below																																															
Discharge Pipe Diameter	B	2 1/2 (Flange)						3 (Flange)						2 1/2 (Flange)						3 (Flange)																													
Starting Type	—	Star-Delta												Inverter																																			
Driving Method	—	Direct Connection with Motor + Gear Driving																																															
Lubricating Oil Capacity	L	40 (Not filled)						50 (Not filled)						40 (Not filled)						50 (Not filled)																													
Cooling Fan Motor Output	kW	0.4												0.4																																			
Weight	kg	3,800						4,800						4,000						5,100																													
Dimensions (WxDxH)	mm	2,500x1,600x1,925												2,800x1,800x1,950												2,500x1,600x1,925												2,800x1,800x1,950											
Sound Level (1.5m from front side)	dB(A)	68	69	69	70	69	70	69	70	69	70	69	70	69	70	69	70	69	70	69	70	69	70																										

NOTE:
1. Capacity is converted value at its inlet condition (atmospheric pressure).
2. Sound Level is value at 1.5m in front and 1m height in an anechoic room. It may vary in different operating conditions and/or different environment with echo of actual field installations.
3. Earth leakage circuit breaker is out of scope of supply from Hitachi.
4. DSP **NEXT** series compressors are not designed, intended or approved for breathing air applications.
5. Pressures are indicated as the gauge pressure.

6. DSP **NEXT** series can not run in excess of 40°C of ambient temperature. Ventilation and/or air conditions should be considered to maintain the compressor room temperature.
7. For the quality of the cooling water, contact your nearest dealer or Hitachi local representative offices.
8. Install the DSP indoors and avoid flammable and corrosive environment, moisture and dust.
9. Hitachi may make improvements and/or changes in the appearance and/or specifications described in this publication at anytime without notice.

Advanced Technology, Top Class of Energy-Saving Achieved Large Class of Air-cooled DSP 132-240kW



High Reliability and Easy Maintenance

Totally enclosed flange motor is standard

New totally enclosed flange motor is applied to improve reliability. Motor shaft in direct connection without coupling enables easy maintenance work.

High pre-cooler system (air cooled models)

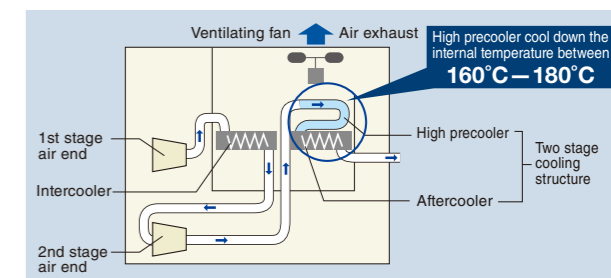
High pre-cooler system reduces temperature of extremely hot air to aftercooler and two stage cooling structure improves reliability.

High Discharge Pressure Available

1.0MPa is available with high reliability.

Maintenance Friendly

DSP series provides easy accessibility for inspection and maintenance.



Specifications

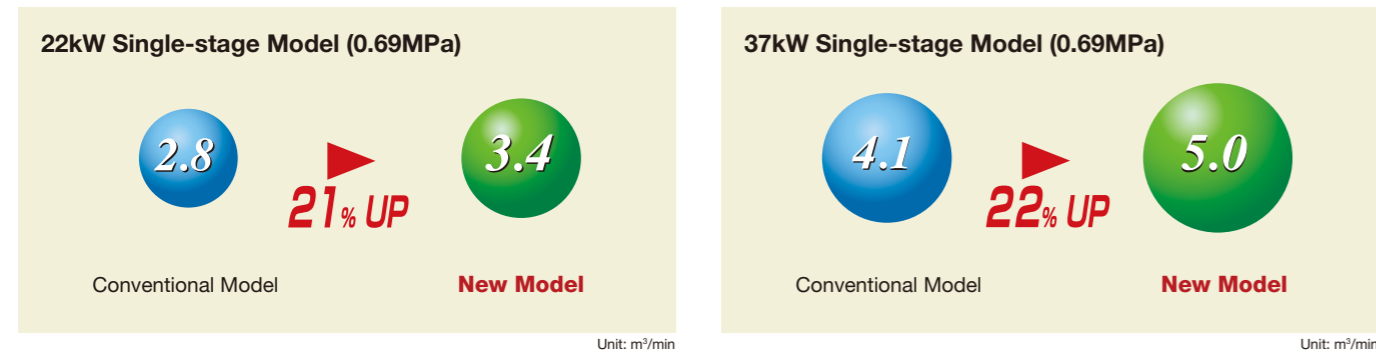
Item · Unit	Model	Air-cooled											
		DSP-132A5		DSP-145A5		DSP-160A5		DSP-200A5		DSP-240A5			
Cooling Method	—	Air-cooled											
Discharge Pressure	MPa	0.75	1.0	0.75	1.0	0.75	1.0	0.75	1.0	0.75	1.0		
Capacity	m ³ /min	22.5	19.0	25.0	20.0	27.5	22.5	35.5	30.0	40.0	32.5		
Nominal Output	kW	132		145		160		200		240			
Motor Type	—	4-Pole TEFC Flange Motor											
Intake Air Press. / Temp.	—	Atmospheric Pressure / 0 - 40°C											
Discharge Temperature	°C	Ambient Temperature + 15 or below											
Discharge Pipe Diameter	B	2 1/2 (Flange)						3 (Flange)					
Starting Type	—	Star-Delta											
Driving Method	—	Direct Connection with Motor + Gear Driving											
Lubricating Oil Capacity	L	50 (Not filled)						60 (Not filled)					
Cooling Fan Motor Output	kW	4.4 (1.1 x 4)						6.0 (1.5 x 4)					
Weight	kg	3,900				4,000		5,200					
Dimensions (WxDxH)	mm	2,900x1,710x1,925										3,200x1,890x1,950	
Sound Level (1.5m from front side)	dB(A)	73	74	74	75	74	75	76	77	77	78		

NOTE:
1. Capacity is converted value at its inlet condition (atmospheric pressure).
2. Sound Level is value at 1.5m in front and 1m height in an anechoic room. It may vary in different operating conditions and/or different environment with echo of actual field installations.
3. Earth leakage circuit breaker is out of scope of supply from Hitachi.
4. DSP series compressors are not designed, intended or approved for breathing air applications.
5. Pressures are indicated as the gauge pressure.
6. DSP series can not run in excess of 40°C of ambient temperature. Ventilation and/or air conditions should be considered to maintain the compressor room temperature.
7. Install the DSP indoors and avoid flammable and corrosive environment, moisture and dust.
8. Hitachi may make improvements and/or changes in the appearance and/or specifications described in this publication at anytime without notice.

High Performance NEW DSP Series

Large Air Delivery

Newly-developed high efficiency air end is applied, and discharge air capacity is increased dramatically.

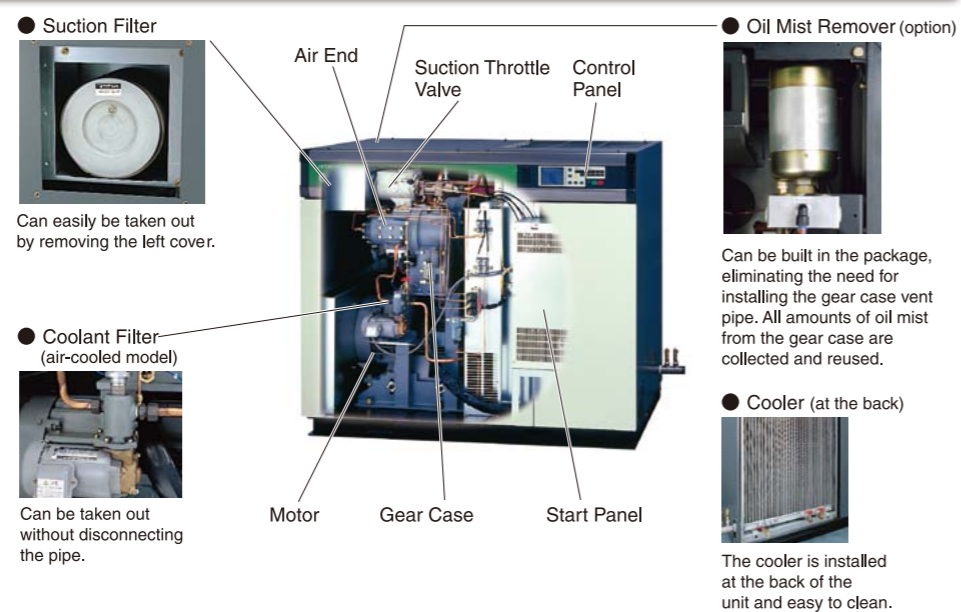
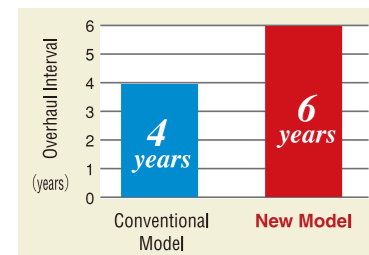


High Reliability and Easy Maintenance

Totally-enclosed, fan-cooled (TEFC) motor is equipped as standard feature.

Longer Overhaul Interval

Overhaul interval is extended from 4 years to 6 years.

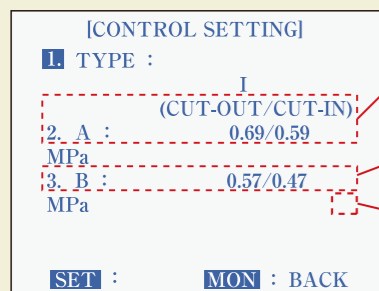


Further Energy Saving

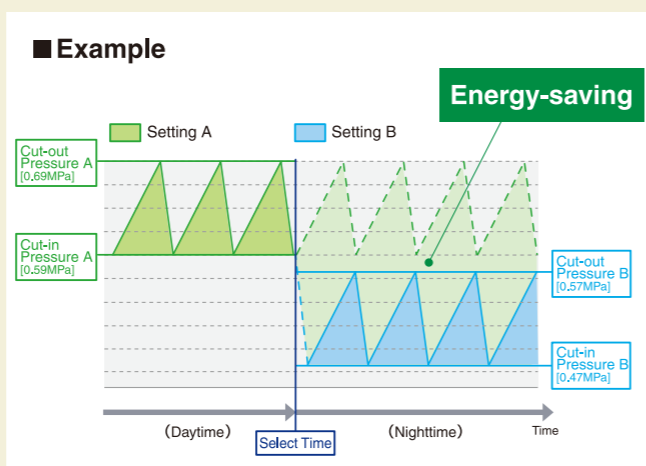
Hitachi Original Pressure Setting

2 sets of pressure setting, **A** and **B**, are available for capacity control. By setting the operation time, it executes capacity control by either **A** or **B**. In addition, **A** and **B** can be switched externally.*

* Additional modification for terminal block is required.



- Setting 2 sets of pressure
- Setting the time for B
- Setting as automatic (AUTO)



VARIABLE SPEED CONTROL INVERTER DSP PLUS AIR COOLED SINGLE STAGE 22kW/37kW/55kW



PQ WIDEMODE (22kW, 37kW, 55kW, Air-Cooled, Single-Stage Models)

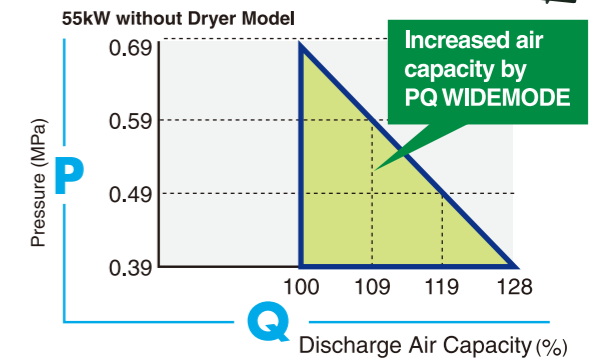
Hitachi inverter controlling system brings about larger capacity under lower pressure or smaller capacity under higher pressure. The available pressure range is between 0.39 and 0.69MPa and air capacity has increased maximum 19-28% compared with conventional models.

Capacity in the PQ WIDEMODE

Model	Discharge Air Pressure MPa	0.39	0.49	0.59	0.69
22kW		4.3	4.0	3.7	3.4
37kW		6.4	6.0	5.5	5.0
55kW		8.2	7.6	7.0	6.4

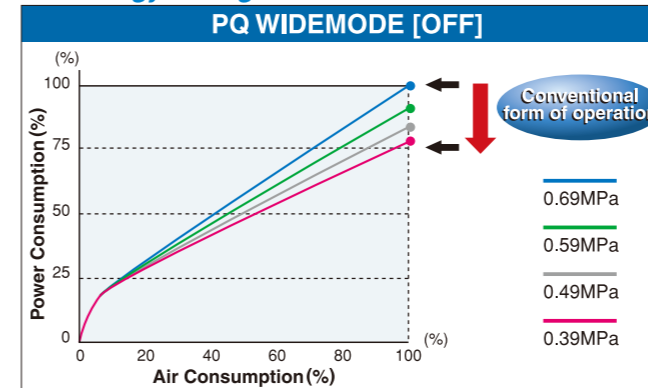
Unit: m³/min

Note: Dryer built-in model and 37kW minimum pressure are 0.49MPa in the PQ WIDEMODE.



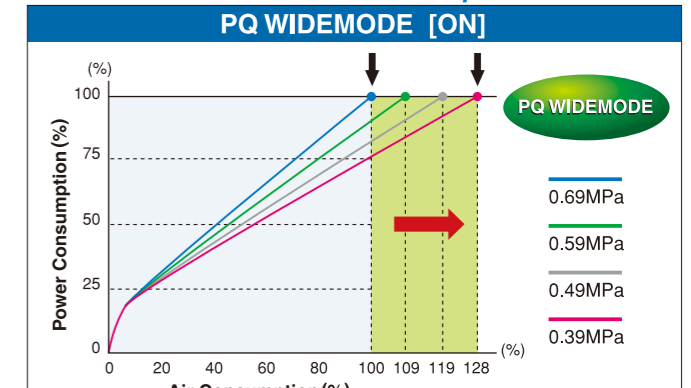
PQ WIDEMODE is set up as ON or OFF, depends on needs

For Energy-saving



- When the operating pressure is reduced from 0.69MPa to 0.59MPa, the maximum power consumption is automatically reduced to about 92% of 0.69MPa.
- When the pressure is reduced to 0.49MPa, the power consumption reaches about 85%. When the pressure is reduced to 0.39MPa, the power consumption reaches about 79%. If you know your air consumption for sure and wish to reduce the power consumption depressurization, PQ WIDEMODE OFF is recommended.

For Maximum Performance of Compressor

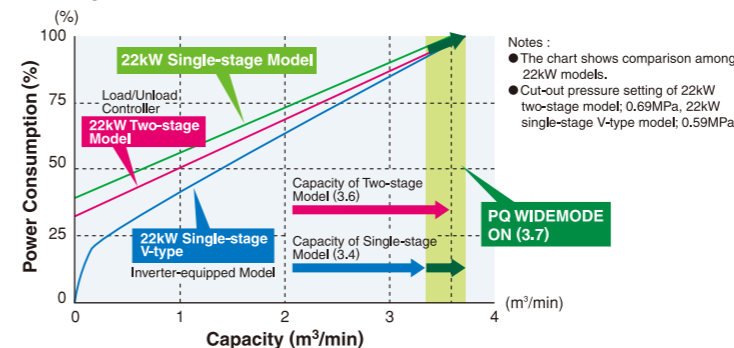


- Reducing the operating pressure from 0.69MPa to 0.39MPa, the power consumption is decreased about 79% of 0.69MPa.
- With the excess power from depressurization, you can increase the air flow to 128% of the rating. At that time, the power consumption reaches 100%. If you wish to use maximum performance, PQ WIDEMODE ON is recommended.

Further Discharge Air Capacity and Energy-Saving Effect, Comparing with Two-Stage Model (22kW Single-Stage Model)

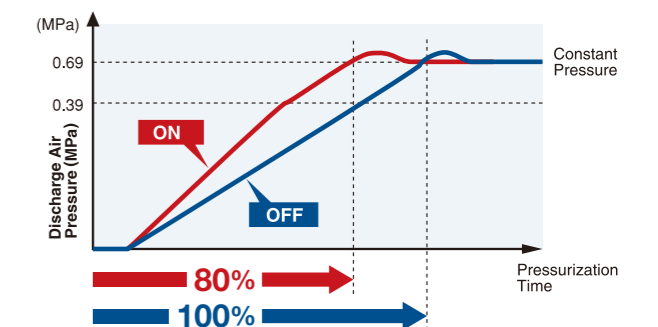
The maintenance cost for single-stage model low.

PQ WIDEMODE offers competitive discharge air capacity with two-stage model.



Shorten Pressurization Time (PQ WIDEMODE)

Pressurization time is shortened by maximum air capacity operation. For example, when 55kW model rises pressure in air receiver from the ambient pressure to 0.69MPa, it can shorten maximum of 20% more than conventional model.



Specifications **New DSP Fixed Speed Series**

Single-Stage

Air-cooled

Item · Unit	Model	Without Dryer Model				Dryer Built-in Model			
		DSP-15A5II	DSP-22A5II	DSP-37A5III	DSP-55A5II	DSP-15AR5II	DSP-22AR5II	DSP-37AR5III	DSP-55AR5II
Discharge Pressure	MPa	0.69	0.39	0.69	0.39	0.69	0.39	0.69	0.39
Discharge Air Delivery	m ³ /min	2.0	2.5	3.4	4.0	5.0	5.9	6.4	8.0
Motor Nominal Output	kW	15		22		37		55	
Suction Pressure / Temperature	°C	Atmospheric Pressure / 0 – 40				Atmospheric Pressure / 5 – 40			
Discharge Temperature	°C	Atmospheric Temperature + 15 or below							
Discharge Pipe Diameter	—	R1		R1 1/2		R1		R1 1/2	
Starter Method	—	Full Voltage Start		Star-Delta (3 contact)		Full Voltage Start		Star-Delta (3 contact)	
Driving Method	—	V-Belt + Gear-Driven							
Cooling Fan Motor Nominal Output	kW	0.75				0.9			
Coolant Pump Motor Nominal Output	kW(50/60Hz)	0.2 / 0.3							
Lubricating Oil Amount	L	12 (Not filled in)		18 (Not filled in)		12 (Not filled in)		18 (Not filled in)	
Air Dryer	P.D.P.	—							
	Refrigerator Nominal Output	—				—			
	Refrigerant	R407C							
	Fan Motor Output	—				—			
Weight	kg	750	800	1,020	1,240	780	830	1,170	1,390
Dimensions (WxDxH)	mm	1,400x970x1,400		1,780x980x1,500		1,400x970x1,400		2,180x980x1,500	
Sound Level (1.5m from front side)	dB(A)	62	63	63	64	66	68	68	70

Water-cooled

Item · Unit	Model	Without Dryer Model				Dryer Built-in Model					
		DSP-15W5I	DSP-22W5I	DSP-37W5III	DSP-45W5III	DSP-55W5III	DSP-15W6I	DSP-22W6I	DSP-37W6III	DSP-45W6III	DSP-55W6III
Discharge Pressure	MPa	0.69	0.39	0.69	0.39	0.69	0.39	0.69	0.39	0.69	0.39
Discharge Air Delivery	m ³ /min	2.0	2.5	3.4	4.0	4.2	5.9	5.0	6.8	6.4	8.0
Motor Nominal Output	kW	15		22		37		45		55	
Suction Pressure / Temperature	°C	Atmospheric Pressure / 0 – 40									
Discharge Temperature	°C	Cooling Water Temperature + 13 or below									
Discharge Pipe Diameter	—	R1				R1 1/2					
Amount of Cooling Water	L/min	50		50		60		80		80	
Cooling Water Temperature	°C	32 or below									
Cooling Water Pipe Temperature	—	R3/4				R1					
Starter Method	—	Full Voltage Start		Star-Delta (3 contact)		Star-Delta (3 contact)		Star-Delta (3 contact)		Star-Delta (3 contact)	
Driving Method	—	V-Belt + Gear-Driven									
Cooling Fan Motor Nominal Output	kW	0.1									
Lubricating Oil Amount	L	10 (Not filled in)				14 (Not filled in)					
Weight	kg	690	760	970	1,190	970	1,190	1,190	1,190	1,190	1,190
Dimensions (WxDxH)	mm	1,400x970x1,400				1,520x980x1,500					
Sound Level (1.5m from front side)	dB(A)	62	63	63	64	64	66	64	66	64	66

Two-Stage

Air-cooled

Item · Unit	Model	Without Dryer Model				Dryer Built-in Model			
		DSP-22AT5I	DSP-30AT5I	DSP-37AT5I	DSP-55AT5I	DSP-22ATR5I	DSP-30ATR5I	DSP-37ATR5I	DSP-55ATR5I
Discharge Pressure	MPa	0.69	0.88	0.69	0.88	0.69	0.88	0.69	0.88
Discharge Air Delivery	m ³ /min	3.6	3.1	4.6	3.9	5.3	4.6	3.6	3.1
Motor Nominal Output	kW	22		30		37		22	
Suction Pressure / Temperature	°C	Atmospheric Pressure / 0 – 40							
Discharge Temperature	°C	Ambient Temperature + 15 or below							
Discharge Pipe Diameter	—	R 1 1/2							
Starter Method	—	Star-Delta (3 contact)							
Driving Method	—	V-Belt + Gear-Driven							
Cooling Fan Motor Nominal Output	kW	0.75							
Lubricating Oil Capacity	L	18 (Not filled)							
Air Dryer	P.D.P.	—							
	Refrigerator Nominal Output	—				—			
	Refrigerant	R407C							
	Fan Motor Output	—				—			
Weight	kg	1,050	1,150	1,200	1,300	1,200	1,300	1,300	1,300
Dimensions (WxDxH)	mm	1,780x980x1,500				2,180x980x1,500			
Sound Level (1.5m from front side)	dB(A)	64	66	67	67	64	66	67	67

Specifications **New DSP V-type with Variable Speed Drive**

Single-Stage

Item · Unit	Model	Without Dryer Model			Dryer Built-in Model			Without Dryer Model	
		DSP-22VA5I	DSP-37VA5II	DSP-55VA5I	DSP-22VAR5I	DSP-37VAR5II	DSP-55VAR5I	DSP-37VW	DSP-55VW
Cooling Method	—	Air-Cooled						Water-Cooled	
Rated	Discharge Pressure	0.69						0.69	
	Discharge Air Delivery	3.4		5.0		6.4		6.4	
In PQ WIDEMODE	Discharge Pressure	0.39						0.49	
	Discharge Air Delivery	4.3		6.4		8.2		7.6	
Operating Range of PQ WIDEMODE	MPa	0.39–0.69			0.49–0.69			—	
Motor Nominal Output	kW	22	37	55	22	37	55	37	55
Motor Type	—	4-pole TEFC Motor						4-pole TEFC Motor	
Suction Pressure / Temperature	°C	Atmospheric Pressure / 0 – 40			Atmospheric Pressure / 5 – 40			Atmospheric Pressure / 0 – 40	
Discharge Temperature	°C	Ambient Temperature + 15 or below						Cooling Water Temperature + 13 or below	
Discharge Pipe Diameter	—	R 1		R 1 1/2		R 1		R 1 1/2	
Starter Method	—	Inverter						Inverter	
Driving Method	—	Inverter Control + Purge Control						Inverter Control + Purge Control	
Cooling Fan Motor Nominal Output	kW	0.75		0.9		0.75		0.2	
Lubricating Oil Filling Amount	L	12 (Not filled)		18 (Not filled)		12 (Not filled)		14 (Not filled)	
Coolant Pump Motor Nominal Output	kW(50/60Hz)	0.2 / 0.3						—	
Amount of Cooling Water	L/min	—						—	
Cooling Water Temperature	°C	—						32 or below	
Cooling Water Pipe Diameter	—	—						R 1	
Air Dryer	P.D.P.	—						10 (Under Pressure)	
	Refrigerator Nominal Output	—						1.1	
	Refrigerant	—						R407C	
	Fan Motor Output	25		120		25		120	
Weight	kg	850	1,080	1,180	880	1,230	1,330	1,050	1,150
Dimensions (WxDxH)	mm	1,650x970x1,400		1,780x980x1,500		1,650x970x1,400		2,180x980x1,500	
Sound Level (1.5m from front side)	dB(A)	63	66	68	63	66	68	64	

Two-Stage

Item · Unit	Model	Without Dryer Model		Dryer Built-in Model	
		DSP-37VAT5	DSP-37VAT6	DSP-37VATR5	DSP-37VATR6
Cooling Method	—	Air-Cooled			
Discharge Pressure	MPa	0.69	0.88	0.69	0.88
Discharge Air Delivery	m ³ /min	5.3	4.6	5.3	4.6
Motor Nominal Output	kW	37			
Motor Type	—	4-pole TEFC Motor			
Suction Pressure / Temperature	°C	Atmospheric Pressure / 0 – 40		Atmospheric Pressure / 5 – 40	
Discharge Temperature	°C	Ambient Temperature + 15 or below			
Discharge Pipe Diameter	—	R 1 1/2			
Starter Method	—	Inverter			
Driving Method	—	Inverter Control + Purge Control			
Cooling Fan Motor Nominal Output	kW	0.75			
Lubricating Oil Filling Amount	L	18 (Not filled)			
Air Dryer	P.D.P.	—			
	Refrigerator Nominal Output	—			
	Refrigerant	R407C			
	Fan Motor Output	25 x 2			
Weight	kg	1,200		1,350	
Dimensions (WxDxH)	mm	1,780x980x1,500		2,180x980x1,500	
Sound Level (1.5m from front side)	dB(A)	67			

NOTE:

- Capacity shows the flow rate converted in suction condition at rated discharge pressure.
- Noise Level is the value under the condition of full load running and auto-drain valves closed in an anechoic room. It may vary in different operating conditions and/or different environments with echo of actual field installations. Noise level might be increased by 3dB when PQ WIDEMODE is ON.
- P.D.P. is measured at 30 degree C of intake air temperature and rated discharge pressure. P.D.P. might be worse at 0.4MPa or less of discharge pressure. P.D.P. might be 13 degree C at PQ WIDEMODE ON and 0.6MPa of discharge pressure.
- Free Air Delivery of Built-in Dryer model may decrease by up to 3% when drain condensates.
- Earth leakage circuit breaker is out of scope of supply from Hitachi.
- DSP series compressors are not designed, intended or approved for breathing air applications.
- Pressures are indicated as the gauge pressure.
- New DSP series cannot run in excess of 40°C of ambient temperature. Ventilation and/or air conditions should be considered to maintain the compressor room temperature.
- For the quality of the cooling water, contact your nearest dealer or Hitachi local representative offices.
- Install the DSP indoors and avoid flammable and corrosive environment, moisture and dust.
- Motor output is nominal output.
- Hitachi may make improvements and/or changes in the appearance and/or specifications described in this publication at anytime without notice.

Optional Specifications

COSMOS II



COSMOS II (Compressor Status Monitoring System)

Web monitoring system shows real time status of compressors via office computer with high speed interface(100BASE-T).

Features

1 Labor saving

A COSMOS II module can set and monitor operating conditions of maximum four (4) DSP units, which saves costs of daily checking and facility workers.

2 Monitoring energy saving

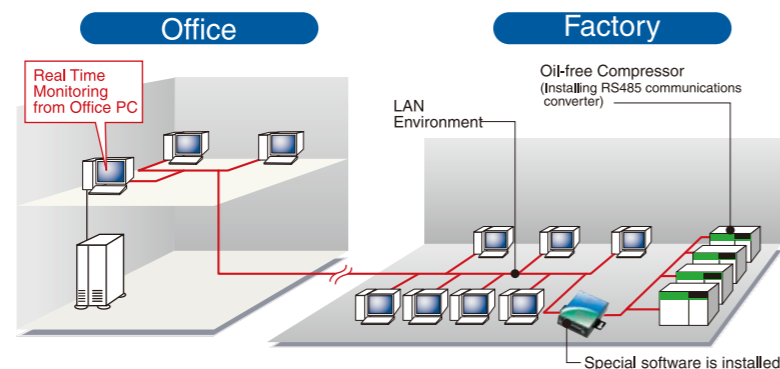
A COSMOS II module can monitor the history of compressor load from data of load factor, amperage, mean-load and other operating data.

3 Immediate failure notice

Operating conditions can be monitored visually by animations and bar charts. In an emergency, the operating data and shutdown history are conveyed immediately to make necessary maintenance quicker.

4 Easy installation

RS485 Multi Drop cable system is applied. In addition, connecting to existing LAN cable makes wiring construction easy and economical. When the optional database software is introduced, additional functions such as trend generation will be available to enhance the monitoring capability.



Specifications (model: COS-200)

Interface	RS485 (D-SUB 25-pin connector) - LAN (10/100BASE-T)
Transmission Speed	9600bps
Communication System	Full duplex
Synchronization System	Start-stop synchronous
Isolation	None
Compressor	DSP with control board ver. VO.Z.Z. or higher
No. of Compressors Monitored	4 (monitoring timing with multi-monitor: 10 s)
Transfer Format	Start bit: 1, data bit: 7, parity: even, stop bit: 1
Dimensions and Weight	90 × 64 × 23mm, 200g
Operating Environment	Temperature: 0-40°C, humidity: 30-80%
Power Supply	100-240VAC (AC adapter: 12V, 0.9A)
LAN Protocol	TCP/IP
RS485 Cable Length	250 m, max.
Connector	D-SUB 25-pin Female (RS485), RJ-45 (10/100BASE-T)

- * Compressor requires converts for communications. Other applicable models will be lined up sequentially.
- * This system is only for COSMOS II body, and user shall do wiring separately.
- * For existing compressors already installed, please contact Hitachi authorized distributors.
- * The PC should be a DOS/V machine with Windows 98, XP, NT and 2000 and browser (IE6.0 or higher).
- * It always uploads data in a short time. However, due to facility condition, semantics may slow down.
- * Windows is a registered trademark of Microsoft Corporation.

HITACHI FOOD GRADE DSP OIL (Option)

HITACHI FOOD GRADE DSP OIL – HITACHI Genuine Lubricant for Machine Used in Food Industry

Full Compliance with the International Hygiene Control Method for Food Safety “HACCP”^{*1}

To cope with the increasing demand for “Food Safety”, HITACHI newly developed HITACHI FOOD GRADE DSP OIL, HITACHI genuine lubricant for HITACHI Oil-free Screw Compressor DSP used in food industry, fully complied with “HACCP”^{*1}



Features

- The FOOD GRADE DSP OIL complies with the international hygiene control method for food safety “HACCP”^{*1}
- The FOOD GRADE DSP OIL consists of only prescript substances by the U.S. FDA^{*2}
- The FOOD GRADE DSP OIL is approved and registered as H1 grade^{*4} by the U.S. NSF International^{*3}.
- The FOOD GRADE DSP OIL has doubled long life compared with the conventional mineral oils^{*5}.

*1 Hazard Analysis Critical Control Point
 *2 Food and Drug Administration
 *3 National Sanitation Foundation International
 *4 The oil which can be used in places where the oil can make occasional contact with foods. The materials must be prescript substances regulated in the U.S. Food and Drug Law: FDA21 CFR178.3570.
 *5 Compared with the conventional mineral oil, longer life by adoption of chemosynthetic based lubricant. (Exchange cycle: 8,000 operating hours or 1 year which comes earlier.)

Specifications

Item	Unit	Content
ISO Viscosity Grade	—	46
Color Phase	—	Colorless and Transparent
Density	@15°C	0.84
Viscosity	@40°C	47
Flash Point	°C	200
Pour Point	°C	-50
Content	L	20
Exchange Cycle	—	8,000 operating hours or 1 year which comes earlier
Retrofit	—	Flushing running operation with the exclusive flushing use oil (new oil 20L can) for 30 minutes × twice then refill with new oil
Package	—	Plastic Container Tank
Weight	kg	About 18

Note:
 1. Compliance Standard/Law: NSF H1 approval No. 138329 and FDA21 CFR178.3570
 2. For retrofitting from conventional mineral oil to HITACHI FOOD GRADE DSP OIL, contact your nearest HITACHI authorized distributor/dealer.

Dual Operation

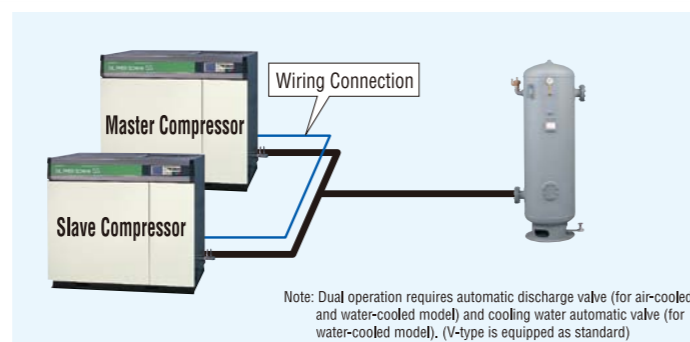
Dual operation is available only by wiring.

Communication between 2 compressors allows operation mode switching by pressure and failure judgement.

- Alternate Operation Function
- Pressure Back-up Function
- Failure Back-up Function

Operation Setting

MULTI-U SETTING	
1. MODE :	DUAL
2. SELECT :	SLAVE
3. DUAL TIME :	8.0h
4. SWITCH METHOD :	OVERLAP
5. SWITCHOVER :	15s
6. BUCKUP :	0.05 MPa
7. UNLOAD :	0.02 MPa
SET : STORE MON : BACK	



Note: Dual operation requires automatic discharge valve (for air-cooled and water-cooled model) and cooling water automatic valve (for water-cooled model). (V-type is equipped as standard)

Other Options

Automatic Restart Function

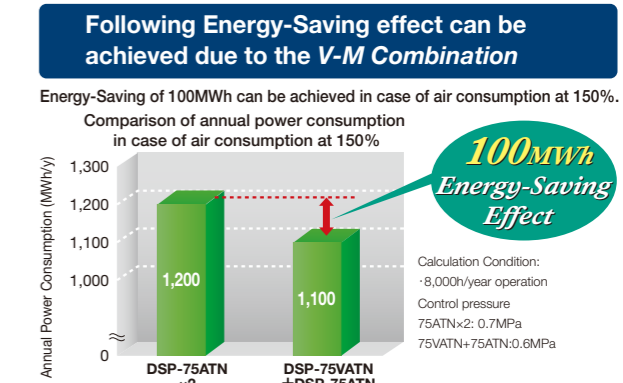
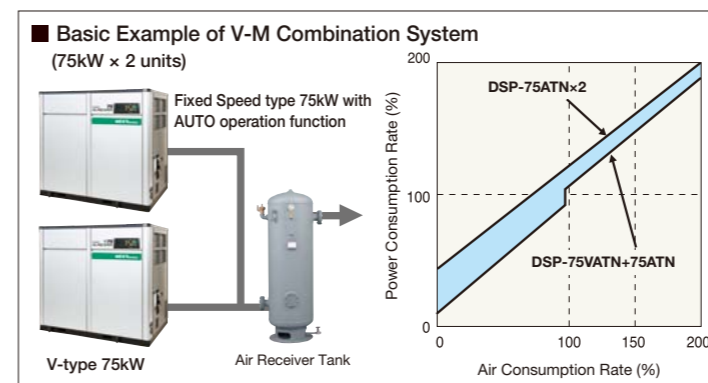
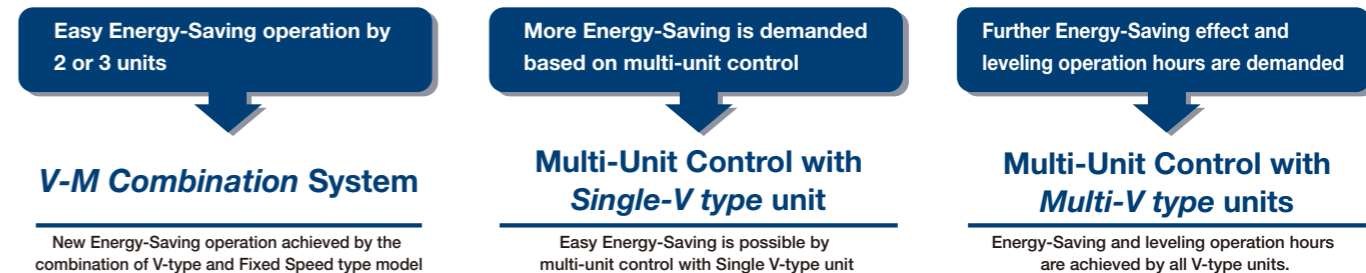
It restarts the operation automatically when it is instantaneously shut down. (Time for instantaneous power interruption is between 1 to 5 seconds.)

Auto Operation Function

Compressor can shut down automatically at low loading. (V-type is equipped as standard.)

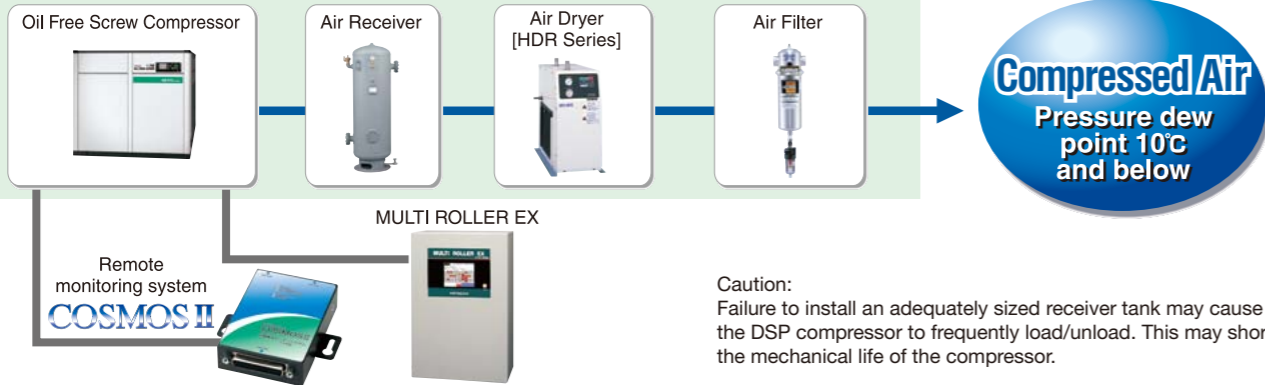
Proposal for Energy-Saving

Various Energy-Saving operations are possible based on different combinations of V-type model (VSD) and Fixed Speed type model.



Auxiliary Equipment to Enhance Air Quality

Oil Free Screw Compressed Air System



Hitachi Air Dryer



Standard Specification

Item/Unit	Model	HDR-15AX	HDR-22AX	HDR-37AX	HDR-55AX	HDR-75AX	HDR-100AX
Applicable Compressor	kW	15	22	37	55	75	100
Capacity (Note 1) 50/60Hz	m ³ /min	2.5/2.9	4.0/4.3	6.8/7.4	10.8/11.3	15.0/15.7	19.0/20.0
Max. Inlet Pressure of Compressed Air	MPa	0.97					
Max. Inlet Temperature of Compressed Air	°C	80					
Ambient Temperature	°C	5-40					
P.D.P.	°C	10 Under Pressure					
Rated Output of Refrigerator	kW	0.5	1.1	2.2	3.0	3.75	
Cooling Method of Condenser	—	Air Cooled					
Refrigerant Control Device	—	Capillary Tube					
Capacity Control Device	—	Hot Gas Bypass Valve					
Refrigerant Used	—	R407C					
Finish Color	—	Ivory (Munsell No. 5Y8.5/1)					
Pipe Connection	—	Rc 1		Rc 1 1/2		Rc 2	Rc 2 1/2
Dimensions (WxDxH)	mm	303x603x720	356x513x1,067	356x513x1,247	356x903x1,247	356x903x1,489	406x1,400x1,385
Weight	kg	46	74	87	135	170	280
Accessories	—	Auto Drain Trap / Drain Valve					

Notes:
1. The capacity values listed above were measured at an ambient temperature of 30°C, inlet temperature of 45°C, inlet pressure of 0.7MPa, dew point of 10°C under pressure.
2. The initial pressure losses of the dryers are less than or equal to 0.03MPa.
3. Contact our service outlet if you want to use the dryer in corrosive gas environment.

Hitachi Filter



Standard Specification

Item	Model	HAF-7.5BX	HAF-11BX	HAF-15BX	HAF-22B	HAF-37B	HAF-55B	HAF-75B	HAF-100B	HAF-125B	HAF-160B	HAF-200B	HAF-240B
Capacity (converted to the ambient pressure)	m ³ /min	1.2	1.8	2.4	3.9	6.6	10.6	13.8	20	27.6	32	40	50
Inlet Air Temperature	°C	30											
Inlet Air Pressure	MPa	0.69											
Usable Fluid	—	Compressed Air											
Max. Pressure	MPa	1.57			0.97								
Inlet Air Temperature Range	°C	5-60											
Ambient Temperature Range	°C	2-60											
Filtration Rating	µm	1											
Filtration Efficiency	%	99.999											
Initial	MPa	0.005 or Lower											
Terminal (to replace element)	MPa	0.07											
Connecting Pipe Diameter	B(A)	Rc3/4	Rc1			Rc1 1/2		Rc2		2 1/2 (Flange)	3 (Flange)		4 (Flange)
Dimensions (Diameter x Length)	mm	92x237	130x290.5		160x509	170x591	170x699	173x792	173x949	590x1,512	590x1,512		640x1,735
Weight	kg	1	2	2.1	3	3.3	3.7	4.3	6	57	61		73

Multi Unit Controller (MULTI ROLLER EX)



Standard Specification

Item	Model	MR26-4E	MR26-8E	MR26-12E
Power Supply		Single-phase AC100/200V (Common)		
Frequency		50/60Hz (Common)		
Controlled Units		4	8	12
Input	Discharge Pressure	0 to 1 MPa (Digital Display)		
	Control	Operation Answer, Shutdown		
	External	Start, Stop, External Forced Start-up, Flow Volume		
Output	Control	Start, Stop, Load, PID Command		
	External	Start, Shutdown, Auto		
Dimensions (WxDxH)		400x200x600	500x200x900	500x200x1,200
Weight		19kg	32kg	37kg

Beware of Ventilation in The Compressor Room

DSP cannot be used in the closed room.

Install DSP in a facility that can ventilate the heat from DSP.

(1) Whole Ventilation (Figure A)

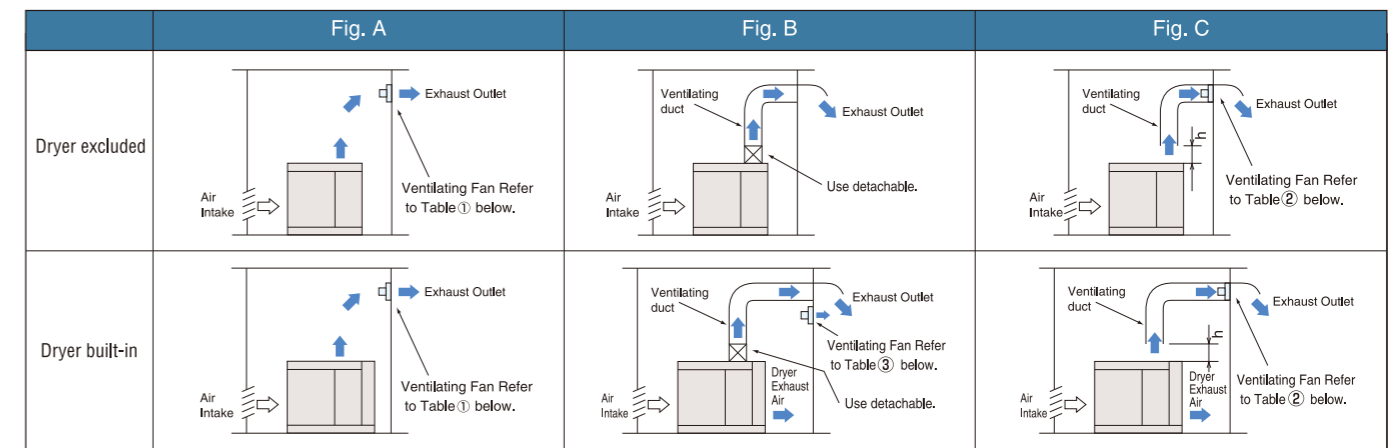
When the whole compressor room is ventilated, the ventilating fan capacity shall be larger than **recommended fan capacity ①** in the below table. (This value is calculated under the condition when the room temperature rise is 5°C or below. Other than this temperature rise range, the calculating formula for required capacity is specified at the bottom of this page.) Install the ventilating fan as high as possible on the wall.

(2) Ventilation with Exhaust Duct (Figure B)

● If the pressure loss is within 20Pa (2mmAq), ventilating fan in the duct is not required. In this case, install the removal duct on the compressor exhaust port and set it up as removable for maintenance. Also, to ventilate dryer exhaust, set up suitable fan which capacity is larger than **recommended fan capacity ③** in the below table.

(3) Ventilation with Exhaust Duct and Ventilating Fan (Figure C)

- If the pressure loss is larger than 20Pa (2mmAq), install ventilating fan which capacity is larger than **recommended fan capacity ②** in the below table. (Keep in mind the temperature rise for selecting the fan.) In this case, set up hood on the duct inlet port and make sure to take a distance **h**, which is longer than duct diameter.
- Do not use the duct installed ventilating fan for dryer exhaust. It may cause freezing the dryer aftercooler by enforced exhaust.



Ventilation Data

■ Air-cooled (Without Built-in Dryer)

15-55kW (Single-stage and Two-stage)

Item - Unit	Model	DSP-22AII	DSP-37AIII	DSP-55AII	DSP-22ATI	DSP-30ATI	DSP-37ATI
		DSP-22VAI	DSP-37VAII	DSP-55VAI			
Heat Generation	MJ/h	77	117	166	118	145	158
	(kcal/h)	(18,400)	(28,000)	(39,600)	(28,100)	(34,600)	(37,800)
Air Exhaust (air compressor)	m ³ /min	65		100	100		
Approx. Temp. Rise (exhaust air)	°C	18	27	25	18	22	23
Maximum Pressure Loss (exhaust duct)	Pa (mmAq)	20 (2)					
Recommended Fan Capacity ①	m ³ /min	204	311	440	310	380	410
Recommended Fan Capacity ②	m ³ /min	86	95	130	130		

45-120kW (Two-stage)

Item - Unit	Model	DSP-45ATN	DSP-55ATN	DSP-75ATN	DSP-90AN	DSP-100AN	DSP-120AN	DSP-100VAN
		DSP-55VATN	DSP-75VATN					
Heat Generation	MJ/h	198	246	333	387	430	498	440
	(kcal/h)	(47,300)	(58,700)	(79,700)	(92,500)	(102,800)	(118,900)	(105,000)
Air Exhaust (air compressor)	m ³ /min	150		200	250		270	
Approx. Temp. Rise (exhaust air)	°C	20	25	25	24	26	28	25
Maximum Pressure Loss (exhaust duct)	Pa (mmAq)	20 (2)						
Recommended Fan Capacity ①	m ³ /min	530	650	890	1,030	1,140	1,320	1,170
Recommended Fan Capacity ②	m ³ /min	180		230	280		300	

132-240kW (Two-stage)

Item - Unit	Model	DSP-132A	DSP-145A	DSP-160A	DSP-200A	DSP-240A
		Heat Generation	MJ/h	522	566	636
	(kcal/h)	(125,000)	(135,000)	(152,000)	(198,000)	(226,000)
Air Exhaust (air compressor)	m ³ /min	400 (200x2)		440 (220x2)		500 (250x2)
Approx. Temp. Rise (exhaust air)	°C	20	21	22	25	29
Maximum Pressure Loss (exhaust duct)	Pa (mmAq)	20 (2)				
Recommended Fan Capacity ①	m ³ /min	1,400	1,500	1,700	2,200	2,500
Recommended Fan Capacity ②	m ³ /min	480 (240x2)		520 (260x2)	600 (300x2)	

■ Air-cooled (With Built-in Dryer)

15-75kW (Single-stage and Two-stage)

Item - Unit	Model	DSP-15ARII	DSP-22ARII	DSP-37ARIII	DSP-55ARII	DSP-22ATRI	DSP-30ATRI	DSP-37ATRI	DSP-45ATRN	DSP-55ATRN	DSP-75ATRN
		DSP-22VARI	DSP-37VARI	DSP-55VARI							
Heat Generation	MJ/h	84	127	177	238	129	157	171	223	271	379
	(kcal/h)	(20,100)	(30,400)	(42,200)	(57,000)	(30,600)	(37,400)	(40,800)	(53,300)	(64,700)	(90,700)
Air Exhaust (air compressor)	m ³ /min	65		100	120	100		150			
Air Exhaust (air dryer)	m ³ /min	18	20	30							
Approx. Temp. Rise (exhaust air)	°C	18	27	25	28	18	22	23	20	25	
Maximum Pressure Loss (exhaust duct)	Pa (mmAq)	20 (2)									
Recommended Fan Capacity ①	m ³ /min	223	338	470	630	340	420	450	600	720	1,020
Recommended Fan Capacity ②	m ³ /min	106	122	140	160	162	166	166	250	360	
Recommended Fan Capacity ③	m ³ /min	20	27	30	36	30	32	36	70	130	

